



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4150-1
Job Sheet 185691



Part No: D4150-1

Job Qty: ~~40 ea~~ ^{DAS 21}
20 ea 9-89

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining-2		DAS 18/11/18
100	Bandsaw	10 pcs	11/16/18	11/16/18	0.00	0.13	Bandsaw1		52 18/11/18
110	CNC Vertical Machining	10 pcs	11/16/18	11/16/18	0.18	6.71	HAAS1-4		9-89 18/11/18
120	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC2 Machining-2		18/11/18
130	QC	10 pcs	11/16/18	11/16/18	0.00	0.00	QC8 Machining-2		DAS 18/11/18
170	Packaging	10 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		6 18/11/18
180	QC21-SA	10 Ea	11/16/18	11/16/18	0.00	0.00	QC21		9-89 NOV 15 2018

Part Op 100 - 3.940" LONG
Descriptions: 110 - MACHINE AS PER FOLI FA943 AND DWG

DAS 21 NOV 15 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	3.5300 ft (.353 ea)	90-Start up Operation	S113505 S126657

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	4	19	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval ☐
--------------	---------------	-----------------------	--

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification ☐
		QC / QA Coordinator Approval ☐

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pre ☐ Ben ☐ Cent ☐ Crac ☐ Crim ☐ Cuffs ☐ Crush ☐ Heat ☐ Wave ☐ Marks ☐ OTHER ☐	FAULT CATEGORY Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
--	--	---	--

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 813 632-8200
 Email: sales@dartaero.com
 www.dartaerospace.com



Container No: S126658



Part: D4150 - 1

Job No: 185691

Serial No/Batch: S126658

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/12/18

23